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$$\begin{array}{cccc}
OH & O \\
OR^2
\end{array}$$
 (S)-I (la)

$$R^{1}$$
  $OR^{2}$   $(R)$ -I,  $(Ib)$ 

$$R^1$$
  $O$   $O$   $O$   $O$   $O$   $O$ 

(Cft).

(Cft).

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(75) Ittle: PROCESS FOR THE PREPARATION OF (S)- OR (R)-4-HALO-3-HYDROXYBUTYRATES

(76) Abstract: Process for the preparation of enantiomerically pure (S)- or (R)-4-halo-3-hydroxybutyrates of formula (I), wherein R? is CH-3X, CHX<sub>2</sub> or CX<sub>3</sub> and X independently represents C1 and/or Br and wherein R² is C<sub>4</sub>-alky], C<sub>2</sub>-s-cycloakyl, aryl or aralkyl, being optionally further substituted with one or more C<sub>1</sub>-alkyl ground addro halogen atoms, by asymmetric hydrogenation of 4-halo-3-oxobutyric acid esters of formula (II), wherein R¹, R² and X are as defined above in the presence of a each aryl or aralkyl being optionally further substituted with one or more C1-4-alkyl groups and/or halogen atoms, by asymmetric hydrogenation of 4-halo-3-oxobutyric acid esters of formula (II), wherein R1, R2 and X are as defined above in the presence of a catalyst of a ruthenium complex comprising a chiral ligand of the formula (III).

